



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

01885

D350-604-041
Job Sheet 197077



Part No: D350-604-041

Job Qty: 1 pcs

Part Name: Rear Locker Extender



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 8/15/19 *8/30/2019*

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG D350-604-041 REV C, D2273 REV M IPP Rev:Q 03.12.01 Reformat KJ/RF IPP REV:R 12.02.07 AS PER ECN12-521 DD verf:JLM IPP REV:S 12.04.04 AS PER DWG REV.B DD VERF:EC IPP REV:T 13.09.12 as per CHG006/ECN13-616 DDVERF:JLM IPP REV:U 14.05.28 as per chg008/ecn14-563 DD verf:JLM IPP REV:V 15.03.13 remove cam lock and washerDD verf:JLM IPP REV:W 15.03.25 ECN15-545 DD VERF:JLM IPP REV:X 17.01.12 AS PER CHG010 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	1 pcs	8/15/19	8/15/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	1 pcs	8/15/19	8/15/19	0.00	0.00	Packaging 2 - 1 - B4B	<i>DP</i> SEP 11 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	<i>DP</i> SEP 11 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	



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1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S212993



Part: D350-604-041

Job No: 197077

Serial No/Batch: S212993

Revision: C/M

Inspector:

Exp Date:

Instructions: TC STC SH90-4 Issue 4, FAA STC SR00463N

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					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
130	QC 6	1 pcs	8/15/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
					QC 6 - 40	9-89
140	Small Fab - 2 - B4B	1 pcs	8/15/19	0.00 0.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	DAS
					Small Fab - 5 - B4B	28
					Small Fab - 6 - B4B	9-89
					Small Fab - 7 - B4B	
150	QC 5	1 pcs	8/15/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	DAS
					QC 5 - 68	58 SEP 24 2019
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
155	Packaging 1-1 - Pick Kit - B4B	1 pcs	8/15/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
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					Packaging 1 - 18 - B4B	
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					Packaging 1 - 20 - B4B	

					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	PC
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
158 QC 4	1 pcs	8/15/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
160 Packaging 3-1 - Stock - B4B	1 pcs	8/15/19	0.00 0.00		QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	

Max B.

9/24/
2019

NL

				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
165 DC - 1 - B4B	1 pcs	8/15/19	0.00 0.00	DC - 1 - B4B	SEP 24 2019	
				DC - 2 - B4B		
170 QC 21 - FG	1 pcs	8/15/19	0.00 0.00	QC 21 - FG - 21	SEP 24 2019	DAS 70
				QC 21 - FG - 70		
				QC 21 - FG - 53		9-89

Part Op 110 - Purchasing - Issue P/O: ~~1150413891~~ Description: D350-604-041 Rear locker extender. Manufacture as per dwg
 Descriptions: D2273 Supplier: FDC Composites Inc. Certification of Conformity and process sheet required. ***EXTREME CARE MUST BE TAKEN TO PROTECT THE SURFACES OF THE REAR LOCKER. THE SURFACES MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. *** MUST BE WELL PACKAGE, IF NOT IT WILL BE REFUSE***
 120 - Receive & Inspect for Damage & Mat'l Certs - Ensure a copy of Certification of Conformity and process sheet from Carbon-by-Design is attached. ***DO NOT STACK REAR LOCKERS OR ANYTHING ON THEM***
 130 - QC6- All purchased or subcontracted products - Check hole locations to template. DT 8824 Check process sheet and audit.
 140 - Small Fab - 1- INSTALL DECALS AS PER DWG (D2728-1)
 150 - QC5- Inspect part completeness to step on W/O
 155 - Pick Kit ***DO NOT STACK REAR LOCKERS OR ANYTHING ON THEM***
 158 - QC4- 100% Inspect kits for completeness
 160 - Identify as per dwg & Stock Location: _____
 165 - Photocopy bluefile and create labels per PPP D350-604-041 CHG0010
 170 - QC21- Final Inspection - Work Order Release

x1 flm

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-604-041P	Rear Locker Extender	1 Ea (1 ea)	110-Purchasing	5212992
D2268	Placard	1 pcs (1 ea)	140-Small Fab - 2 - B4B	5201295
D2269	Placard	1 pcs (1 ea)	155-Packaging 1-1 - Pick Kit - B4B	5196324
D5062-041	Bracket Assembly	1 pcs (1 ea)	155-Packaging 1-1 - Pick Kit - B4B	5213031

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D350-604-041P	1	0	0
140-Small Fab - 2 - B4B	D2268	1	7	0
155-Packaging 1-1 - Pick Kit - B4B	D2269	1	10	0
	D5062-041	1	4	0

Part Specifications	
Specifications could not be found.	

Plex 6/28/19 8:10 AM Dart.Guerin.Kimberley

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043891



Supplier: FDC001-VC
FDC Composites Inc.
45 chemin de L'Aéroport, Local 26
St-Jean-sur-Richelieu
QC
J3B 7B5 Canada
Phone: 450-357-1344 ext303
Fax: 450-357-1194

PO No: POHB043891
PO Date: 7/2/19
Due Date: 8/30/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197077	D350-604-041P			Rear Locker Extender	Firmed X1	-	8/30/19 9/10	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
2	197078	D350-604-041P			Rear Locker Extender	Firmed X1	-	8/30/19 9/10	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
3	197079	D350-604-041P			Rear Locker Extender	Firmed	-	8/30/19 9/12	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
4	197080	D350-604-041P			Rear Locker Extender	Firmed	-	8/30/19 9/13	1 Ea	0 Ea	1 Ea	\$835.00/Ea	\$835.00
Grand Total:												\$3,340.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/2/19 3:04 PM dart.lussier.patrick

FDC Composites inc.

45 chemin de l'Aéroport
Suite 26
Saint-Jean-sur-Richelieu, Québec J3B 7B5
Canada
Tel: (450) 357-1344
Fax: (450) 357-1194

Packing Slip

Packing Slip No.: 10313
Date: 2019-09-10
Page: 1

Sold to:	Ship to:
DAE-CAD Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7 Canada	DAE-CAD Dart Aerospace 1270 Aberdeen Street Hawksbury, Ontario K6A 1K7 Canada
Order No.: HB043891	Sold By:
Shipped By:	Ship Date:
Tracking No.:	

Item No.	Unit	Description	Quantity
DAE001	Chaque	Rear Locker Extender, 350 PO Item: HB043891/1 FDC ID: DAE001-161 2019-07-02	1
DAE001	Chaque	Rear Locker Extender, 350 PO Item: HB043891/2 FDC ID: DAE001-163 2019-07-08	1

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19
DAS

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SEP 11 2019
DART AEROSPACE LTD.

Comment:



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CERTIFICATE of CONFORMITY

Customer Name: Dart Aerospace.

Customer P/O Number: HB043891

DAS
61
9-89

<u>PO Item</u>	<u>Qty</u>	<u>Part number</u>	<u>Dwg number</u>	<u>Description</u>	<u>Dart ID</u>	<u>FDC ID</u>	<u>Lot</u>
1	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	[REDACTED]	DAE001-161	2019-07-02
2	1	D350-604-041P	D2273 Rev M	350 Rear Locker Extender	197078	DAE001-163	2019-07-08

I hereby certify that the workmanship, material and the processes used in the manufacture of the above part(s) supplied are in accordance with the requirements of the applicable Purchase Order.

Signature:

Marjorie Geoffrion
Marjorie Geoffrion, Quality Inspector

Date: 2019-09-10

4. WEIGHT AND BALANCE

The following weight and balance information is for the Dart **Rear Locker Extender™** Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-604-041 Rear Locker Extender Installation	7.8 lb 3.55 kg	0 in 0 m	0 in-lb 0 m-kg	205 in 5.21 m	1599 in-lb 18.5 m-kg

5. PARTS LIST

Qty -041	Qty -011	Part Number	Description
X		D350-604-041	REAR LOCKER EXTENDER™
	X	DSI 9279-011	STROBE POWER SUPPLY RELOCATION KIT
1		D2273	REAR LOCKER EXTENDER
1		D2268	PLACARD
1		D2269	PLACARD
	1	D3246-041	MOUNTING BRACKET
4		2600-5	CAMLOC STUD
4		2600-6	CAMLOC STUD
4		2600-LW	RETAINING WASHER
	4	MS27039-1-07	SCREW
	4	NAS1149D0363J	WASHER (ALTERNATE P/N AN960JD10)

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Revision: D
Date: 13.04.11

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Part Number: D350-604-041

Description: REAR LOCKER EXTENDER

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